

報告編號(No.): HTF21200893A01

報告日期(DATE): 2021/03/23

頁數(PAGE): 1 of 10

Test Report

三景塑膠實業股份有限公司 (SUN GEM PLASTICS ENTERPRISE CO., LTD.) 彰化縣線西鄉線平路1號 (NO.1, XIANPING RD., XIANXI TOWNSHIP, CHANGHUA COUNTY 507, TAIWAN (R.O.C))

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by/on behalf of the applicant as):

樣品名稱(Sample Description)

樣品包裝/數量(Sample Package/

Quantity)

樣品保存方式(Sample Packaging)

樣品型號(Style/Item No.)

樣品批號(Lot. No.)

樣品材質(Sample Material)

送樣廠商(Sample Submitted By)

送樣廠商地址/電話/聯絡人(Company

Add/Tel/Contact Person)

製造日期(Manufacturing Date)

有效日期(Expiry Date)

原產國(Country Of Origin)

相同材質/顏色樣品名稱 (Description

of Sample(s) with Same

Material/Color)

收件日(Sample Receiving Date)

測試期間(Testing Period)

POLYSTYRENE CONTAINER (白色聚苯乙烯膠板容器)

請參考報告末頁樣品照片 (PLEASE REFER TO THE SAMPLE PHOTO AT

THE END OF THE REPORT) /-

常溫 (AMBIENT TEMP.)

E-004單片襯, SG-E-072環保鼎點大內套, E-061B, R-170, PS膠板片材

(POLYSTYRENE SHEET)

PS

三景塑膠實業股份有限公司 (SUN GEM PLASTICS ENTERPRISE CO., LTD.

彰化縣線西鄉線平路1號(NO.1, XIANPING RD., XIANXI TOWNSHIP,

CHANGHUA COUNTY 507, TAIWAN (R.O.C)) / 04-7911-248 / 陳湘妮

台灣 (TAIWAN)

POLYSTYRENE SHEET

2021/02/24

2021/02/24 to 2021/03/18

* 此份報告為加測HTF21200893之報告 * (This is an additional test report for HTF21200893.)

化學實驗室-台北 台灣檢驗科技股份有限 報告簽署

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測試需求 (Test Requested)

依據客戶指定,參考中華民國食品器具容器包裝衛生標準 (102.08.20部授食字第1021350146號令修正) 進行測試。測試項目請參閱測試結果表格。 (As specified by client, with reference to Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1021350146, amended on 2013/08/20) to conduct test. Please refer to the result table(s) for testing item(s).)

測試結果(Test Results)

: 請見下一頁。(Please refer to next page(s).)

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測試部位敘述(Test Part Description)

No.1

白色塑膠容器 (WHITE PLASTIC CONTAINER)

No.2

白色塑膠容器 (與食物接觸面) (WHITE PLASTIC CONTAINER (FOOD CONTACT SIDE))

測試結果(Test Results)

測試項目 (Test Item(s))	測試方法 (Method)	單位 LOQ/ (Unit) LOD		結果 (Result)		食品衛 生法規
(Test Rein(s))	(Method)		No.1	No.2	(Limit)	
★乙苯 / Ethylbenzene	no transcorer o teo a superiorista a a a seco	ppm	10	150		-
★異丙苯 / Isopropylbenzene	食品器具、容器、包裝檢驗方法-聚 苯乙烯(PS)塑膠類之檢驗 (107年9月 20日衛授食字第1071901800號公 告)。/ With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Polystyrene (PS) Plastic Products (MOHW Food No. 1071901800 announced, September 20, 2018).	ppm	10	28		-
★正丙苯 / n-Propylbenzene		ppm	10	23		-
★苯乙烯 / Styrene		ppm	10	494		-
★甲苯 / Toluene		ppm	10	n.d.	***	
(苯乙烯+甲苯+乙苯+正丙苯+異丙苯)五項總和 / Sum of styrene, toluene, ethyl benzene, n-propyl benzene and isopropyl benzene		ppm	1	695		5000
★高錳酸鉀消耗量-(水, 60°C, 30分鐘) / Potassium permanganate consumption- (water, 60°C, 30 min)	食品器具、容器、包裝檢驗方法-聚 苯乙烯(PS)塑膠類之檢驗 (107年9月)	ppm	3		n.d.	10
★蒸發殘渣-(水, 60℃, 30分鐘) / Evaporation residue-(water, 60℃, 30 min)	20日衛授食字第1071901800號公 告)。/ With reference to Methods of Test for Food Utensils, Containers	ppm	3		n.d.	30
★蒸發殘渣-(正庚烷, 25℃, 1小時) / Evaporation residue-(n-Heptane, 25℃, 1 hr)		ppm	3		n.d.	240
★蒸發殘渣-(20%酒精, 60℃, 30分鐘) / Evaporation residue-(20% alcohol, 60℃, 30 min)		ppm	3	мын	n.d.	30

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測試項目 (Test Item(s))	1000	單位 (Unit)	單位 LOQ/ Unit) LOD	結果 (Result)		食品衛 生法規
(Test itelli(s))	(IVIETIOU)	(Onit)		No.1	No.2	(Limit)
★鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81- 7)	CNS 15138-1 (民國101年)・以氣相層析質譜儀分析。/ With reference to CNS 15138-1 (2012), analysis was performed by GC/MS.	%	0.003	n.d.		0.1
★鄰苯二甲酸二丁酯 / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2)		%	0.003	n.d.	1200	0.1
★鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)		%	0.003	n.d.	1535	0.1
★鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)		%	0.01	n.d.		0.1
★鄰苯二甲酸二異壬酯 / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)		%	0.01	n.d.	-	0.1
★鄰苯二甲酸二甲酯 / DMP (Dimethyl phthalate) (CAS No.: 131-11-3)		%	0.003	n.d.		0.1
★鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)		%	0.003	n.d.		0.1
★鄰苯二甲酸二乙酯 / DEP (Diethyl phthalate) (CAS No.: 84-66-2)		%	0.003	n.d.		0.1

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測試項目 (Test Item(s))	測試方法 (Method)	單位 (Unit)	LOQ/ LOD	30000	果 sult)	食品衛 生法規
(Test Itelli(s))	(Method)	(OIIIL)	LOD	No.1	No.2	(Limit)
★鄰苯二甲酸二(2-乙基己基)酯 (正庚烷,		ppm	0.05		n.d.	1.5
25°C, 1小時) / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7) (n-Heptane,		1				
25°C, 1 hr)	-					
★鄰苯二甲酸二丁酯 (正庚烷, 25℃, 1小時) /		ppm	0.05		n.d.	0.3
DBP (Di-n-butyl phthalate) (CAS No.: 84-						
74-2) (n-Heptane, 25°C, 1 hr)	食品器具、容器、包裝檢驗方法-塑					
★鄰苯二甲酸丁苯甲酯 (正庚烷, 25℃, 1小	膠類之檢驗 (107年10月4日衛授食	ppm	0.05		n.d.	30
時) / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) (n-Heptane, 25℃, 1 hr)	字第1071901983號公告) · 以氣相 層析質譜儀分析 · / With reference					
★鄰苯二甲酸二異癸酯 (正庚烷, 25°C, 1小	to Methods of Test for Food	ppm	0.5		n.d.	9
時) / DIDP (Diisodecyl phthalate) (CAS No.:	Utensils, Containers and Packages	ррии	0.0	10000	11.0.	
26761-40-0; 68515-49-1) (n-Heptane, 25°C,	- Test of Plastics (MOHW Food No.					
1 hr)	1071901983 announced, October					
★鄰苯二甲酸二異壬酯 (正庚烷, 25℃, 1小	04, 2018), analysis was performed	ppm	0.5		n.d.	9
時) / DINP (Diisononyl phthalate) (CAS No.:	by GC/MS.				-	
28553-12-0; 68515-48-0) (n-Heptane, 25°C,						
1 hr)	<u> </u>	10 10 100	0.05	20000	n al	40
★己二酸二(2-乙基己基)酯 (正庚烷, 25℃, 1 小時) / DEHA (Di-2-ethylhexyl Adipate)	D.	ppm	0.05		n.d.	18
(CAS No.: 103-23-1) (n-Heptane, 25°C, 1						
hr)						

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備註(Note):

- 1. 檢驗報告僅就委託者之委託事項提供檢驗結果,不對產品合法性做判斷。(The test report merely reflects the test results of the consigned matters of the client and is not a certification of the legitimacy of the related products.)
- 2. 本檢驗報告之所有檢驗內容・均依委託事項執行檢驗・如有不實・願意承擔完全責任。(All contents in the test report are conducted according to the customer-specified items. If there is any falsehood, we are willing to take corresponding responsibility.)
- 3. 本報告不得分離或擷錄使用。(The report is invalid if it is partly reproduced or used.)
- 4. mg/kg = ppm; 0.1wt% = 1000 ppm
- 5. LOQ = 定量極限·若該測試項目屬於定量分析則以「LOQ」表示; LOD = 偵測極限·若該測試項目屬於定性分析則以「LOD」表示。(LOQ = Limit of Quantification, for quantitative analyses; LOD = Limit of Detection, for qualitative analyses.)
- 6. n.d. = Not Detected (未檢出) = Less than (小於) LOQ/LOD
- 7. "-" = Not Regulated (無規格值)
- 8. "---" = Not Conducted (未測項目)
- 9. 測試項目名稱旁有★者,為本實驗室通過衛生福利部食品藥物管理署認證項目。 (The test method marked with ★ is accredited by MOHW.)
- 10. 法規標準值係依據衛生福利部食品藥物管理署102年08月20日部授食字第1021350146號令 食品器具容器包裝衛生標準之法規限值。 (The limit value(s) is/are according to "Sanitation Standard for Food Utensils, Containers and Packages (MOHW Food No. 1021350146, amended on 2013/08/20)", Taiwan Food and Drug Administration, Ministry of Health and Welfare.)
- 11. 此用途為自主品管報告。 (This testing report is subject to independent quality control.)

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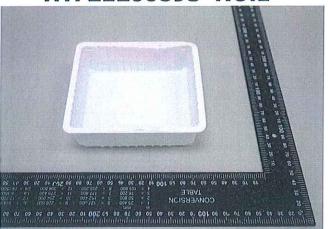
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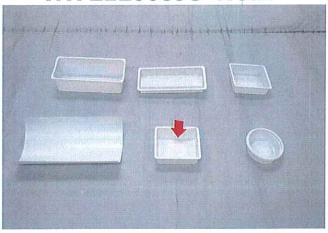
三景塑膠實業股份有限公司 (SUN GEM PLASTICS ENTERPRISE CO., LTD.) 彰化縣線西鄉線平路1號 (NO.1, XIANPING RD., XIANXI TOWNSHIP, CHANGHUA COUNTY 507, TAIWAN (R.O.C))

* 照片中如有箭頭標示,則表示為實際檢測之樣品/部位。 * (The tested sample / part is marked by an arrow if it's shown on the photo.)

HTF21200893 NO.1



HTF21200893 NO.2



** 報告結尾 (End of Report) **

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以下為申請廠商委託測試項目、測試方法、定量/偵測極限:

(The information requested from client is shown as below:)

HTF21200893A01

測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
★乙苯 / Ethylbenzene ★異丙苯 / Isopropylbenzene ★正丙苯 / n-Propylbenzene ★苯乙烯 / Styrene ★甲苯 / Toluene (苯乙烯+甲苯+乙苯+正丙苯+異丙苯)五項總 和 / Sum of styrene, toluene, ethyl	食品器具、容器、包裝檢驗方法-聚苯乙烯 (PS)塑膠類之檢驗 (107年9月20日衛授食字 第1071901800號公告)。/ With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Polystyrene (PS) Plastic Products (MOHW Food No. 1071901800 announced,	
benzene, n-propyl benzene and isopropyl benzene	September 20, 2018).	詳見測試結果之定量/偵測極限。
★高錳酸鉀消耗量-(水, 60°C, 30分鐘) / Potassium permanganate consumption-(water, 60°C, 30 min) ★蒸發殘渣-(水, 60°C, 30分鐘) / Evaporation residue-(water, 60°C, 30 min) ★蒸發殘渣-(正庚烷, 25°C, 1小時) / Evaporation residue-(n-Heptane, 25°C, 1 hr) ★蒸發殘渣-(20%酒精, 60°C, 30分鐘) / Evaporation residue-(20% alcohol, 60°C, 30	食品器具、容器、包裝檢驗方法-聚苯乙烯 (PS)塑膠類之檢驗 (107年9月20日衛授食字 第1071901800號公告)。/ With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Polystyrene (PS) Plastic Products (MOHW Food No. 1071901800 announced, September 20, 2018).	許元別武和未之た重/良別極限。 (Please refer to the result table above.)
min)		

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三景塑膠實業股份有限公司 (SUN GEM PLASTICS ENTERPRISE CO., LTD.) 彰化縣線西鄉線平路1號 (NO.1, XIANPING RD., XIANXI TOWNSHIP, CHANGHUA COUNTY 507, TAIWAN (R.O.C))

以下為申請廠商委託測試項目、測試方法、定量/偵測極限:

(The information requested from client is shown as below:)

HTF21200893A01

測試項目	測試方法	LOQ/LOD
(Test Items)	(Method)	
★鄰苯二甲酸二(2-乙基己基)酯 / DEHP (Di- (2-ethylhexyl) phthalate) (CAS No.: 117-81- 7) ★鄰苯二甲酸二丁酯 / DBP (Di-n-butyl		
phthalate) (CAS No.: 84-74-2)		
★鄰苯二甲酸丁苯甲酯 / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7)		
★鄰苯二甲酸二異癸酯 / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1)	CNS 15138-1 (民國101年) · 以氣相層析質 譜儀分析。/ With reference to CNS 15138-1	詳見測試結果之定量/偵測極限。 (Please refer to the result table
★鄰苯二甲酸二異壬酯 / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0)		above.)
★鄰苯二甲酸二甲酯 / DMP (Dimethyl phthalate) (CAS No.: 131-11-3)		,
★鄰苯二甲酸二正辛酯 / DNOP (Di-n-octyl phthalate) (CAS No.: 117-84-0)		>
★鄰苯二甲酸二乙酯 / DEP (Diethyl phthalate) (CAS No.: 84-66-2)		3

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Test Report

三景塑膠實業股份有限公司 (SUN GEM PLASTICS ENTERPRISE CO., LTD.) 彰化縣線西鄉線平路1號 (NO.1, XIANPING RD., XIANXI TOWNSHIP, CHANGHUA COUNTY 507, TAIWAN (R.O.C))

以下為申請廠商委託測試項目、測試方法、定量/偵測極限:

(The information requested from client is shown as below:)

HTF21200893A01

測試項目 (Test Items)	測試方法 (Method)	LOQ/LOD
★鄰苯二甲酸二(2-乙基己基)酯 (正庚烷, 25°C, 1小時) / DEHP (Di-(2-ethylhexyl) phthalate) (CAS No.: 117-81-7) (n-Heptane, 25°C, 1 hr) ★鄰苯二甲酸二丁酯 (正庚烷, 25°C, 1小時) / DBP (Di-n-butyl phthalate) (CAS No.: 84-74-2) (n-Heptane, 25°C, 1 hr) ★鄰苯二甲酸丁苯甲酯 (正庚烷, 25°C, 1小時) / BBP (Butyl Benzyl phthalate) (CAS No.: 85-68-7) (n-Heptane, 25°C, 1 hr) ★鄰苯二甲酸二異癸酯 (正庚烷, 25°C, 1小時) / DIDP (Diisodecyl phthalate) (CAS No.: 26761-40-0; 68515-49-1) (n-Heptane, 25°C, 1 hr) ★鄰苯二甲酸二異壬酯 (正庚烷, 25°C, 1小時) / DINP (Diisononyl phthalate) (CAS No.: 28553-12-0; 68515-48-0) (n-Heptane, 25°C, 1 hr) ★己二酸二(2-乙基己基)酯 (正庚烷, 25°C, 1 小時) / DEHA (Di-2-ethylhexyl Adipate) (CAS No.: 103-23-1) (n-Heptane, 25°C, 1 hr)	食品器具、容器、包裝檢驗方法-塑膠類之檢驗 (107年10月4日衛授食字第1071901983號公告),以氣相層析質譜儀分析。/ With reference to Methods of Test for Food Utensils, Containers and Packages - Test of Plastics (MOHW Food No. 1071901983 announced, October 04, 2018), analysis was performed by GC/MS.	詳見測試結果之定量/偵測極限。 (Please refer to the result table above.)

測試項目名稱旁有★者·為本實驗室通過衛生福利部食品藥物管理署認證項目。(The test method marked with ★ is accredited by MOHW.)

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